

### **WB Series**





The Isogate® WB series wide body heavy duty slurry knife gate valve is specifically designed for highly abrasive and corrosive applications.

# A heavy duty knife gate valve designed for highly abrasive slurry applications

The Isogate® WB series is designed for those applications where high abrasion resistance is needed. The Isogate® WB series' robust design and rugged heavy duty construction provides greater reliability and longer life in heavy duty, highly abrasive, corrosive and coarse slurries.

Using materials proven by Weir Minerals Linatex's experience in abrasion and corrosion resistance, the Isogate® WB series heavy duty slurry knife gate valve combines a low maintenance design with a wide range of available materials making the valve suitable for a variety of applications.

A heavy duty wide body slurry knife gate valve with robust design and rugged construction ensures long valve life and greater reliability.

#### **Design benefits**

- Field replaceable thick elastomer sleeves are easily replaced without disassembling the valve
- Sleeves are available in a variety of materials to handle abrasive and corrosive applications
- Full port flow reduces pressure drop and turbulence, thus minimizing wear
- · Bi-directional shut off
- 100% bubble-tight shut off
- Packingless design; no gate or stem packing
- Open bottom allows for the purging of large solids, and solids in high concentration
- Yoke design allows fitting for all designed actuators
- No seat cavities where solids can collect and cause gate interference
- May be used in wet or dry application
- Flush control option allows for periodic cleaning of the lower discharge vent and allows flushing as needed

Actuator options include bevel gear, air, hydraulic, and electric motor Lower stem cover Stainless steel clevis Carbon steel yoke Heavy stainless steel gate Packingless design Ductile iron body Flexible two-piece elastomer sleeves with stiffener rings Elastomer lined retainer flanges Large open bottom

#### Bi-directional double elastomer sleeve design



#### Open position

Only thick elastomer sleeves are in contact with slurry. No metal parts contacting the fluid.



Closed position

The gate is between thick elastomer sleeves, with full tight shut-off.

## The Isogate® WB series wide body knife gate valve is suitable for a wide range of abrasive slurry applications.

#### **Applications**

#### Mining

Available in sizes 3" through 54"

Power utilities

Pulp and paper

· General industrial

General chemical

Cement

• Sand and gravel

Coal

Phosphate

Soda ash

Alumina

Mineral sands

#### **Actuators**

• Bevel gear

Air cylinders

Hydraulic cylinders

· Electric motor

#### Size range

#### Maximum working pressure

Sizes 3" through 16": 150 psi

Sizes 18" through 24": 100 psi

Sizes 26" through 54": 75 psi

Contact a Weir Minerals representative for higher

working pressures

#### **Flanges**

Sizes 3" through 10": Drilled to match ANSI B16.5

class 150#

Sizes 12" through 24": Slotted to match ANSI

B16.5 class 150#

Sizes 26" through 54": Slotted to match MSS SP44

#### **Materials**

Body: Cast ductile iron as standard

Gate: 316 stainless steel as standard. Other materials such as Hastelloy™ C-276, alloy 2205, and AL6XN are

also available.

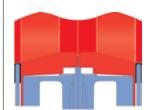
Sleeves: Natural rubber as standard. EPDM and other

materials are also available.

Yoke: Carbon steel fabrication

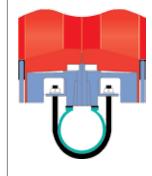


#### **Body options**



#### Open bottom

Open bottom allows for the purging of large solids, and solids in higher concentration. The purging of solids stops when the gate is in the full open or closed position.



#### Flush control

Flush control option protects against fluids discharging from valve during opening and closing cycles and serves as a collection point that can be periodically cleaned, flushed or continuously drained.

#### **Elastomer selection table**

Temperature Range Continuous Max Sleeve Materials General Service Continuous Min Intermittent Max Natural rubber General abrasive applications, FGD, water -50°C/-60°F +71°C/+160°F +82°C/+180°F **EPDM** Pulp and paper, FGD -50°C/-60°F +135°C/+275°F +148°C/+300°F

#### Øн Bevel gear valve dimensions Sizes Α R C D Ε Н J inches/mm inches/mm inches/mm inches/mm inches/mm inches/mm inches/mm inches/mm 12/300 11.8/299 19/483 3.4/86 17/433 10.8/275 18/457 16.5/420 14/350 12.9/328 21/533 3.5/89 17.7/449 11.8/300 18/457 16.5/420 16/400 14.7/374 23.5/597 4/102 21.7/550 13.2/337 18/457 16.5/420 18/450 14.8/376 16.8/426 12.2/308 26.5/672 12.8/325 20/508 16.5/420 20/500 16.6/421 18.5/470 14.2/360 28.4/720 14.2/360 22/559 16.5/420 24/600 21.2/538 23/585 14.7/372 33.9/860 16.5/420 24/610 23.6/600 Air cylinder valve dimensions D Ε F G Sizes Α В $\mathcal{C}$ inches/mm inches/mm inches/mm inches/mm inches/mm inches/mm inches/mm inches/mm 3/75 2.9/74 7.5/190 2.3/58 5.9/150 4.6/118 27.7/703 5.6/143 ØA 4/100 3.9/100 9/228 2.3/58 7.2/184 5.3/136 31.3/795 5.6/143 6/150 5.9/150 11/279 2.7/67 9.3/236 6.4/162 40.5/1028 8.9/226 13.5/343 8/200 8/203 11.4/290 7.9/202 3.2/8048.5/1231 8.9/226 10/250 9.8/249 14.4/365 16/406 3.2/80 9.1/230 61.4/1560 11/280 12/300 11.8/299 19/483 3.4/86 17/433 10.8/275 67.9/1724 13/330 Bevel gear valve dimensions 14/350 12.9/328 21/533 3.5/89 17.7/449 11.8/300 72.7/1848 15/381 16/400 14.7/374 23.5/597 4/102 21.7/550 13.2/337 81.2/2061 15/381 18/450 16.8/426 12.2/308 26.5/672 81.8/2076 18.9/480 14.8/376 12.8/325 20/500 16.6/421 18.5/470 14.2/360 28.4/720 14.2/360 90.6/2302 23.6/600 21.2/538 23/585 14.7/372 33.9/860 16.5/420 107.2/2722 24/600 23.6/600 Handwheel valve dimensions Sizes Α В C D Ε F Н inches/mm inches/mm inches/mm inches/mm inches/mn inches/mm inches/mm inches/mm 3/75 2.9/74 7.5/190 2.3/58 5.9/150 4.6/118 26.4/671 10.6/270 4/100 3.9/100 9/228 2.3/58 7.2/184 5.3/136 29.3/745 10.6/270 6/150 5.9/150 11/279 2.7/67 9.3/236 6.4/162 36.6/930 10.6/270 47.4/1203 8/200 8/203 13.5/343 3.2/80 11.4/290 7.9/202 14.2/360 10/250 9.8/249 16/406 3.2/80 14.4/365 9.1/230 59.8/1520 15.4/390 ØВ 12/300 11.8/299 19/483 3.4/86 17/433 10.8/275 64.8/1645 19.7/500 ØΑ 14/350 12.9/328 21/533 3.5/89 17.7/449 11.8/300 75.5/1918 23.6/600 16/400 14.7/374 23.5/597 4/102 21.7/550 13.2/337 82.9/2105 23.6/600 Hydraulic cylinder valve dimensions Sizes В C D Ε F Н Air cylinder valve dimensions inches/mm inches/mm inches/mm inches/mm inches/mm inches/mm inches/mm inches/mm 18/450 14.8/376 16.8/426 12.2/308 26.5/672 12.8/325 85.2/2162 18.9/480 20/500 16.6/421 18.5/470 14.2/360 28.4/720 14.2/360 93.3/2369 23.6/600 110.6/2808 23.6/600 24/600 21.2/538 23.0/585 14.7/372 33.9/860 16.5/420 26/650 23.5/597 24.6/624 14.7/372 36.8/934 17.6/445 115.7/2939 19.7/500 30/750 15.7/397 41.5/1054 20.3/515 26.7/679 29.0/737 128.5/3263 17.7/450 48.3/1226 36/900 31.9/810 35.0/890 18.4/467 23.6/600 154.3/3918 21.7/550 42/1050 21.0/534 56.5/1435 38.3/972 41.1/1044 27.2/690 180.6/4588 27.6/700 48/1200 44.0/1117 46.7/1160 21.3/540 63.0/1600 30.3/770 200.0/5081 27.6/700 67.4/1710 33.9/860 54/1350 49.0/1244 51.0/1320 26.8/680 217.1/5515 27.6/700 Note 1: Dimensions provided are indicative only. Certified drawings are recommended prior to construction. Note 2: Flanges are slotted to match ANSI B16.5 class 150# in sizes up to 24", and MSS SP44 ØВ in sizes from 26" up to 54". Other flange options are available upon request.

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Hydraulic cylinder valve dimensions